From professionals to start-ups, Roland supports successful graphics production with a broader range of superior products that are built-to-last and designed for consistently outstanding results.
All Roland inkjet printers and printer/cutters use advanced, state-of-the-art Roland inks that print beautifully on both uncoated and coated media and deliver excellent drying time, ink density, scratch resistance and a wide color gamut. Print/cut models come with our industry-leading contour cutting technology for integrated printing and cutting in one seamless workflow, including the ability to remove a print, laminate it, and then reload it for accurate contour cutting while compensating for media skew and distortion.

**Eco-Solvent™ Printer/Cutters**

**TrueVIS™ VG2 Series**
- Professional Printer/Cutters
- Models: VG2-540, VG2-640
- Sizes: 54", 64"
- List Price: $17,995 US, $21,995 US
- New TR2 Ink offers unequalled color reproduction and expanded color gamut
- Elevated print/cut accuracy and smart new automated pinch rollers
- 3M™ MCS™ Warranty and Avery Dennison* ICS Performance Guarantee certified — printing with standard TR2 Inks (CMYK,Lc,Lm,Lk)
- 4, 7 and 8-color options, including new Orange ink
- Two-year Warranty*

**TrueVIS™ SG Series**
- Performance Printer/Cutters
- Models: SG-300, SG-540
- Sizes: 30", 54"
- List Price: $11,995 US, $14,995 US
- Cost-effective TrueVIS INK delivers beautiful prints
- Two FlexFire™ print heads fire precision droplets in three sizes
- Bluetooth-enabled Roland DG MobilePanel allows for smart device operation
- 7 and 8-color options available
- Two-year Warranty*

**SOLJET® Pro 4 XR-640**
- High-Volume Printer/Cutter with Metallic and White Ink
- Models: XR-640
- Sizes: 64"
- List Price: $25,995 US
- Dual mirrored print heads enhance speed and quality and can be used in all modes including white
- Choose 7 or 8-color ink configurations
- Includes Light Black, Metallic Silver and White ink for unique color effects
- Two-year Warranty*

**VersaSTUDIO® BN-20**
- Desktop Inkjet Printer/Cutter with Metallic Silver & White Ink options

**Eco-Solvent™ Inks**

TR2 Ink offers specific color reproduction as well as ultra-bold, vivid graphics. With the addition of Orange ink, TR2 ink provides more color freedom and control than ever before—increasing your color gamut and allowing you to reproduce precise brand colors for your clients and customers. Offering a new level of color complexity in high speed modes and at a low running cost, TR2 ink is GREENGUARD Gold certified, virtually odorless and does not require any special ventilation or environmental equipment.

TrueVIS INK* is a major step forward in eco-solvent technology and offers wide color gamut printing at a lower running cost. Used in combination with Roland TrueVIS inks and our latest FlexFire print heads, every drop of ink falls exactly where it is intended, delivering beautiful images and uniform colors at production speed. GREENGUARD Gold certified, TrueVIS INK is virtually odorless and does not require any special ventilation or environmental equipment.

* Registration within 60 days of purchase and continuous exclusive use of Roland inks is required to qualify for a free second year warranty.

**Versaworks 6 RIP Software**

Developed exclusively for Roland devices, VersaWorks software is included with all Roland eco-solvent and UV printing technologies. In addition to tiling, nesting, variable data, and other easy-to-use tools, the latest VersaWorks 6 RIP software expands the production power and capabilities of your printer:

- 64-bit native processing for handling complex data and files
- New icon-based interface with drag-and-drop functionality
- Five print queues and unlimited queue settings
- Auto-generate special color and ink effect layers directly in the RIP

* Registration within 60 days of purchase and continuous exclusive use of Roland inks is required to qualify for a free second year warranty.
Robust 64” x 98” flatbed surface prints up to 63”x96”

Eco-Sol MAX® and Eco-Sol MAX 2 represent Roland’s classic brand of ink. Loved by millions of users, they boost performance of Roland inkjets. They offer scratch resistance, fast drying times, higher density and a wide color gamut on a broad range of coated and uncoated media. Virtually odorless, Eco-Sol MAX inks are GREENGUARD Gold certified for low VOC emissions.

- Print directly on virtually anything including giftware, accessories and more
- CMYK, White and Gloss ECO-UV® inks, plus optional Primer** choices
- Add special finishes, realistic textures, or 3D embossed effects to add a new dimension of “touch and color”

**For best primer results, it is strongly recommended that users test for adhesion to specific substrates prior to final production.
Developed to perfectly integrate with Roland dye-sublimation technologies, ErgoSoft Roland Edition and ErgoSoft Roland Edition 2 enable users to work in print environments and print modes for the most common fabrics. With intuitive editing tools as well as enhanced workflow features, they allow users to take on multiple print jobs.

With Texart dye-sublimation ink, there are literally hundreds of color options for your apparel, décor, soft signage and other stylish products. Texart features more color choices than ever before with 8-color modes that include CMYKLcLmOrVi and CMYK+OrViFpFy. Create vibrant colors and subtle tones with the addition of Orange and Violet ink or create dynamic and eye-catching fluorescent hues and soft pastel shades with Fluorescent Pink and Yellow inks. Texart ink is approximately 15% less expensive per liter than conventional inks, yet provides outstanding color reproduction.

Roland offers consistently high-quality printing by supplying media, ink and profiles that have been carefully matched to the printer. Roland provides a wider variety of coated and uncoated banner materials, papers, adhesive-backed vinyls, films and fine art materials than any other manufacturer.

Order Roland Certified Media from your dealer or right from our online store at www.rolanddgastore.com.

Download free ICC media profiles from Roland and other major media suppliers at www.rolandprofilecenter.com.
Eco-Solvent™ Printers

SOLJET® EJ-640

High-Volume Large-Format Printer

Models: EJ-640
Sizes: 64"
List Price: $21,995 US

- Dual eight-channel piezo inkjet heads with 180 nozzles per channel
- Photographic image quality in all print modes, including high speed
- EJ INK for fast dry times and lower running costs
- Included media take-up system handles rolls up to 110 lbs.

Eco-Solvent™ Inks

EJ INKS are engineered for use with Roland's next generation of inkjet machines that offer high-volume, low-maintenance print production. Created for use with the SOLJET EJ-640, EJ INKS produce bold, exciting colors with the added benefit of saving you up to 35% over other inks.

Premium Service Contract

Purchase a Roland Care Premium Service Contract to extend your CAMM-1 cutter warranty to a 5-year warranty for even more peace-of-mind. Contact your local dealer or purchase a service contract online by visiting rolanddga.com/gopremium.

* Requires product registration, only valid in US, Canada and Latin America regions

VersaEXPRESS™ RF-640

Professional Large-Format Inkjet Printer

Models: RF-640
Sizes: 64"
List Price: $14,995 US

- Advanced imaging technology with photorealistic imaging at 1440 dpi
- Roland Printer Assist enables printer control from iPad
- Included media take-up system handles rolls up to 110 lbs.

CAMM-1 GR Series

Professional Cutters

Models: GR-640 GR-540
Sizes: 64" 54"
List Price: $6,995 US $5,995 US

- Designed for faster cutting at 58.5 in/s (1,485 mm/s) and an increased down force of 600 gf
- Features two blade positions with the front position designed for perforated cutting
- Roland Quadraalign™ optical registration system automatically recognizes printer crop marks on printed media

CAMM-1 GS-24

Desktop Cutter

Models: GS-24
Sizes: 24"
List Price: $1,995 US

- Efficiently cuts up to 19.7 in/s (500 mm/s), providing maximum productivity
- Powerful down force of up to 350 gf so you can cut thick materials
- Up to 10x overlap cutting for cutting thicker materials with precision
- Stand included with purchase that holds roll media and offers smooth set up

Roland CutStudio Software

Roland’s powerful CutStudio software provides the necessary tools to design and create professional custom cut graphics for a wide range of applications, including signs, decorated apparel, vehicles, point-of-purchase materials, backlit displays and much more.

Eco-Solvent™ Printers

SOLJET® EJ-640

High-Volume Large-Format Printer

Models: EJ-640
Sizes: 64"
List Price: $21,995 US

- Dual eight-channel piezo inkjet heads with 180 nozzles per channel
- Photographic image quality in all print modes, including high speed
- EJ INK for fast dry times and lower running costs
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* Requires product registration, only valid in US, Canada and Latin America regions

VersaEXPRESS™ RF-640

Professional Large-Format Inkjet Printer

Models: RF-640
Sizes: 64"
List Price: $14,995 US

- Advanced imaging technology with photorealistic imaging at 1440 dpi
- Roland Printer Assist enables printer control from iPad
- Included media take-up system handles rolls up to 110 lbs.

CAMM-1 GR Series

Professional Cutters

Models: GR-640 GR-540
Sizes: 64" 54"
List Price: $6,995 US $5,995 US

- Designed for faster cutting at 58.5 in/s (1,485 mm/s) and an increased down force of 600 gf
- Features two blade positions with the front position designed for perforated cutting
- Roland Quadraalign™ optical registration system automatically recognizes printer crop marks on printed media

CAMM-1 GS-24

Desktop Cutter

Models: GS-24
Sizes: 24"
List Price: $1,995 US

- Efficiently cuts up to 19.7 in/s (500 mm/s), providing maximum productivity
- Powerful down force of up to 350 gf so you can cut thick materials
- Up to 10x overlap cutting for cutting thicker materials with precision
- Stand included with purchase that holds roll media and offers smooth set up

Roland CutStudio Software

Roland’s powerful CutStudio software provides the necessary tools to design and create professional custom cut graphics for a wide range of applications, including signs, decorated apparel, vehicles, point-of-purchase materials, backlit displays and much more.
## Printer Key Features Comparison

<table>
<thead>
<tr>
<th></th>
<th>TRUEVIS SG-300/540</th>
<th>TRUEVIS VG2-540/640</th>
<th>SOLJET PRO 4 XR-640</th>
<th>VERSASTUDIO BN-20</th>
<th>SOLJET EJ-640</th>
<th>VERSAEXPRESS RF-640</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAX. MEDIA WIDTH</td>
<td>30&quot; / 54&quot;</td>
<td>54&quot; / 64&quot;</td>
<td>64&quot;</td>
<td>20&quot;</td>
<td>64&quot;</td>
<td>64&quot;</td>
</tr>
<tr>
<td>PRINTER TYPE</td>
<td>Print / cut</td>
<td>Print / cut</td>
<td>Print / cut</td>
<td>Print / cut</td>
<td>Print-only</td>
<td>Print-only</td>
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<tr>
<td>MAX. RESOLUTION</td>
<td>900 dpi</td>
<td>1200 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
</tr>
<tr>
<td>MAX. SPEED</td>
<td>30&quot; - 80.73 sqft/hr @ 600 x 600 dpi</td>
<td>54&quot; - 101.2 sqft/hr @ 600 x 600 dpi</td>
<td>54&quot; - 345 sqft/hr @ 600 x 600 dpi</td>
<td>528 sqft/hr @ 360 x 360 dpi</td>
<td>19 sqft/hr @ 720 x 720 dpi</td>
<td>521 sqft/hr @ 360 x 360 dpi</td>
</tr>
<tr>
<td>INK TYPE</td>
<td>TrueVIS INK</td>
<td>TrueVIS INK</td>
<td>Eco-Sol MAX 2</td>
<td>Light Black, White &amp; Metallic Options</td>
<td>Eco-Sol Max</td>
<td>Eco-Sol MAX 2</td>
</tr>
<tr>
<td>INK COLOR CHOICES</td>
<td>4-color CMYK</td>
<td>Eco-UV 4 CMYK</td>
<td>Eco-UV 4 CMYK</td>
<td>Eco-UV 4 CMYK</td>
<td>Eco-UV 4 CMYK</td>
<td>Eco-UV 4 CMYK</td>
</tr>
<tr>
<td>INK CAPACITY</td>
<td>4 pouches (500 mL)</td>
<td>8 pouches (500 mL)</td>
<td>8 cartridges (220 mL or 440 mL)</td>
<td>5 cartridges (220 mL)</td>
<td>8 cartridges (440 mL)</td>
<td>8 cartridges (440 mL)</td>
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</table>

## Cutter Key Features Comparison

<table>
<thead>
<tr>
<th></th>
<th>VERSAUV LEF-12i</th>
<th>VERSAUV LEF2-200</th>
<th>VERSAUV LEF-300</th>
<th>VERSAUV LEJ-640FT</th>
<th>VERSAUV LEJ-640</th>
<th>VERSAUV LEJ-640 S</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAX. MEDIA WIDTH</td>
<td>12&quot;</td>
<td>20&quot;</td>
<td>30&quot;</td>
<td>64&quot;</td>
<td>64&quot;</td>
<td>30&quot; / 54&quot;</td>
</tr>
<tr>
<td>PRINTER TYPE</td>
<td>Print-only flatbed</td>
<td>Print-only flatbed</td>
<td>Print-only flatbed</td>
<td>Print-only flatbed</td>
<td>Print-only flatbed</td>
<td>Print-cutter</td>
</tr>
<tr>
<td>MAX. RESOLUTION</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
</tr>
<tr>
<td>MAX. SPEED</td>
<td>12&quot; - 8.5 sqft/hr @ 1440 x 720 dpi</td>
<td>20&quot; - 14.74 sqft/hr @ 720 x 720 dpi</td>
<td>30&quot; - 24.32 sqft/hr @ 720 x 720 dpi</td>
<td>133 sqft/hr @ 360 x 720 dpi</td>
<td>133 sqft/hr @ 360 x 720 dpi</td>
<td>30&quot; - 101 @ 360 x 720 dpi 54&quot; - 126 sqft/hr @ 360 x 720 dpi</td>
</tr>
<tr>
<td>INK TYPE</td>
<td>Eco-UV2 / Eco-UV4</td>
<td>Eco-UV2 / Eco-UV4</td>
<td>Eco-UV2 / Eco-UV4</td>
<td>Eco-UV / Eco-UV 4</td>
<td>Eco-UV / Eco-UV 4</td>
<td>Eco-UV / Eco-UV 4</td>
</tr>
<tr>
<td>INK COLOR CHOICES</td>
<td>6-color CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW</td>
<td>6-color CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW</td>
<td>6-color CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW</td>
<td>6-color CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW</td>
<td>6-color CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW</td>
<td>6-color CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW, CMYKGIW</td>
</tr>
<tr>
<td>INK CAPACITY</td>
<td>6 cartridges Eco-UV / Eco-UV S (220 mL) Eco-UV 4 (220 mL &amp; 500 mL)</td>
<td>6 cartridges Eco-UV / Eco-UV S (220 mL) Eco-UV 4 (220 mL &amp; 500 mL)</td>
<td>6 cartridges Eco-UV / Eco-UV S (220 mL) Eco-UV 4 (220 mL &amp; 500 mL)</td>
<td>6 cartridges Eco-UV / Eco-UV S (220 mL) Eco-UV 4 (220 mL &amp; 500 mL)</td>
<td>6 cartridges Eco-UV / Eco-UV S (220 mL) Eco-UV 4 (220 mL &amp; 500 mL)</td>
<td>6 cartridges Eco-UV / Eco-UV S (220 mL) Eco-UV 4 (220 mL &amp; 500 mL)</td>
</tr>
</tbody>
</table>

## VERSASTUDIO BT-12

<table>
<thead>
<tr>
<th></th>
<th>TEXART RT-640</th>
<th>TEXART XT-640</th>
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<tbody>
<tr>
<td>MAX. MEDIA WIDTH</td>
<td>11.5&quot;</td>
<td>64&quot;</td>
</tr>
<tr>
<td>PRINTER TYPE</td>
<td>Print-only</td>
<td>Print-only</td>
</tr>
<tr>
<td>MAX. RESOLUTION</td>
<td>1200 dpi</td>
<td>1440 dpi</td>
</tr>
<tr>
<td>MAX. SPEED</td>
<td>N/A</td>
<td>522 sqft/hr @ 360 x 360 dpi</td>
</tr>
<tr>
<td>INK TYPE</td>
<td>TPG Textile Pigment Ink</td>
<td>Texart sublimation ink</td>
</tr>
<tr>
<td>INK COLOR CHOICES</td>
<td>4-color CMYK</td>
<td>4-color CMYK or 8-color CMYK, CMYK, CMYK, CMYK</td>
</tr>
<tr>
<td>INK CAPACITY</td>
<td>100 mL (CMY)</td>
<td>8 pouches (1 liter)</td>
</tr>
</tbody>
</table>

## CAMM-1 GR-640/540

- **MAX. CUTTING WIDTH**: 65" / 55"  
- **MAX. CUTTING LENGTH**: 984"  
- **MAX. CUTTING SPEED**: 1,485 mm/s (58.5 in/s)  
- **CUTTING FORCE**: 20 - 600 gf (in increments of 10 gf)  
- **CUTTING SPEED**: 10 - 1,050 mm/s (in increments of 10 mm/s)  
- **CUTTING FORCE**: 30 - 350 gf (in increments of 10 gf)

Specifications are subject to change. Please check www.rolanddg.com for current information.